



# HONEY BEE™ Polyol

By MCPU Polymer Engineering, LLC

## Honey Bee™ Starters for Rigid Foam Formulating

Rigid Foam Starter	PHYSICALS
Polyol: HB-230 70%	Density: 28 kg/m <sup>3</sup> (1.8#)
HB-150 30%	Tg: 165°F
Iso: Polymeric MDI	Tensile: 165 psi
	Elongation: 7%

Rigid Isocyanurate Foam Starter	PHYSICALS
Polyol: HB-230 65%	Density: 25 kg/m <sup>3</sup> (1.6#)
HB-150 30%	Tg: 345°F
Iso: Polymeric MDI	Tensile: 200 psi
Additives: Water 0.8%	
Amine catalyst 0.4%	
Potassium acetate 2.0%	
Surfactant 2.0%	

For more information on formulating  
with Honey Bee™ Soy Polyol  
Call 1-888-627-1223